



February 18, 2008

Mr. Douglas White  
QC Manager  
Valley Heat Treat  
555 St Louis Ave  
Valley Park, Missouri 63088

Dear Douglas White:

The report of the Nadcap accreditation audit of your facility on January 08-January 11, 2008 has been approved for Nadcap accreditation. Please note that your Nadcap certificate is valid until October 31, 2009.

Accordingly, we have enclosed your certificate of accreditation, your scope of accreditation, and a logo sheet with a description on the use of the PRI Mark of Conformity.

Your audit report is available on-line, but should you require an official hard-copy of your audit report, you must formally request it in writing and a copy will be provided to you when published (allow 4 weeks for publication).

We are also pleased to advise you that this letter is evidence of your conformance to the PRI/Nadcap Audit Criteria AC7004 - Standard Quality Program Requirements. Please note that your compliance is valid until April 30, 2011.

Nadcap accreditation entitles your organization to appear in the Qualified Manufacturers List (QML).

**Please note that if any changes occur within your company (i.e., ownership, key managerial staff, equipment, company name, quality manager, address, etc.) that may affect your capability or scope of accredited activities, you are required to notify PRI Staff by completing the "Notification of Change/Request for Revised Certification" form located in [eAuditNet.com/Resources/Public Documents/General Documents](http://eAuditNet.com/Resources/Public Documents/General Documents) immediately.**

We would like to congratulate you on your achievement in meeting the stringent requirements of Nadcap Accreditation.

If you have any questions concerning the Nadcap Process, please contact PRI Headquarters at +1 (724)772-1616.

Sincerely,

Lisa C. Zajacs  
AQS & Heat Treating CSR  
Nadcap Business Unit

LCZ/

Enclosures

Certificate(s)  
Logo Sheet  
Use of the Mark of Conformity(s-fm-48)

Americas

+1 724 772 1616  
(PRI-33p)

Asia

Europe

+44 870 350 5011  
(PRI-Aug-08)

[www.pri-network.com](http://www.pri-network.com)



Administered by PRI

**SCOPE OF ACCREDITATION**  
**Heat Treating**

**Accreditation Date: February 18, 2008**

**Audit# 119664**

**Expiration Date: October 31, 2009**

**Certificate# 119664**

**Valley Heat Treat**

555 St Louis Ave

Valley Park, Missouri 63088

Douglas White - QC Manager

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

**AC7102 Rev D - Nadcap Audit Criteria for Heat Treating**

Aluminum Alloys – AC7102/2 must also be selected

Beryllium Copper (Age Only)

Beryllium/Copper- Customer Specs

Cryogenic Treatments

Nickel and Cobalt Alloys- Customer Specs

Stainless and PH Stainless Steels (Age, Anneal, and/or Stress Relieve)

Stainless and PH Stainless Steels- AMS 2759/3

Stainless and PH Stainless Steels- AMS- H-6875 CL-D

Stainless and PH Stainless Steels- Customer Specs

Steels (Normalize, Anneal, Stress Relieve, or Temper)

Steels (Quench and Temper – Commercial)

Steels- AMS 2759/1

Steels- AMS 2759/2

Steels- AMS-H-6875 CL-A

Steels- Customer Specs

Titanium Alloys (Age, Anneal, and/or Duplex Anneal, & Stress Relieve)

Titanium Alloys (Customer Spec)

Titanium Alloys (No Water Quench)

**AC7102 S Nadcap Supplemental Audit Criteria for Heat Treating**

U0 - Unknown

U11 - The Boeing Company

U13 - Bombardier, Inc.

**Americas**

+ 1 724 772 1616

**Asia**

[www.pri-network.com](http://www.pri-network.com)

**Europe**

+44 870 350 5011

**SCOPE OF ACCREDITATION**

**Heat Treating**

**Accreditation Date: February 18, 2008**

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**Valley Heat Treat**

555 St Louis Ave

Valley Park, Missouri 63088

**AC7102/2 Rev A - Nadcap Audit Criteria for Aluminum Heat Treating**

Aluminum Alloys (Castings)

Aluminum Alloys- AMS 2770

Aluminum Alloys- AMS 2771

Aluminum Alloys- AMS 2772

Aluminum Alloys- AMS-H-6088

Aluminum Alloys- Customer Specs

**AC7101/3 Rev B - Nadcap Audit Criteria for Materials Test Laboratories -**

**Mechanical Testing**

Room Temperature Tensile

**AC7101/4 Rev C - Nadeap Audit Criteria for Materials Testing Laboratories -**

**Metallography and Microhardness**

(L5)Near Surface Examinations - Microhardness

**AC7101/5 Rev B - Nadcap Audit Criteria for Materials Testing Laboratories -**

**Hardness**

(M1)Brinell Hardness

(M2)Rockwell Hardness



In accordance with SAE Aerospace Standard AS7003, to the revision in effect at the time of the audit, this certificate is granted and awarded by the authority of the Nadcap Management Council to:

## Valley Heat Treat

555 St Louis Ave  
Valley Park, Missouri 63088

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in [www.eAuditNet.com](http://www.eAuditNet.com) on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:

## Heat Treating

Expiration Date: October 31, 2009  
Certificate No. 119664  
Issued: February 18, 2008

William G. Wagner, Managing Director